

SPECIFICATION SHEET

Toll Free (800) 955-4637 www.AccuGeo.com Ph. (661) 321-0447 Fax (661) 321-0449 321 Industrial St. Bakersfield, CA 93307

Ethylene Propylene Diene Terpolymer (EPDM)

Property	Test Method	Values		
Thickness (mils nominal)	ASTM D5199	45	60	
Unit Weight (lb/ft²)	ASTM D751	0.28	0.40	
Specific Gravity	ASTM D792	1.1	1.1	
Tensile Strength, Die C (min psi)	ASTM D412	1305	1305	
Ultimate Elongation, Die C min (% min)	ASTM D412	300	300	
Tear Resistance, Die C (lbf/in)	ASTM D624	150	230	
Puncture Resistance (lbs)	ASTM D4833	30	43	
Shore A Durometer	ASTM D2240	65-10	65-10	
Resistance to Ozone	ASTM D1149, 7 days/100@150°F 50% ext.	No Cracks		
Multiaxial Elongation (%)	ASTM D5617	100	100	
Oven Aging at 116° C (240° F) for 670 hours Tensile Strength, Die C (psi) Ultimate Elongation, Die C (%) Tear Resistance, Die C (lbf/in)	ASTM D573 ASTM D412 ASTM D412 ASTM D624	1205 200 125	1205 200 213	
Xenon Arc for 5040kJ/(m2.nm) @ 340 nm @ 80°C Visual Inspection (7X) No cracks or crazing bent loop @ 10% strain	ASTM G155 / G151 ASTM D518	Pass	Pass	
Brittleness Point	ASTM D2137	-49° F	-49° F	
Water Resistance (%)	ASTM D471, 166 hrs immersion @ 158°F	+8, -2	+8, -2	
Water Vapor Permeability (max perm mils)	ASTM E96	2.0	2.0	
Linear Dimensional Change (% max)	ASTM D1204	± 1.0	± 1.0	
Chronic Toxicity Screening	EPA/600/4-89/001 ASTM E729, Method 1000.0	Pass Pass	Pass Pass	

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